PART NO. 72285

Instruction Sheet CAM BOLT KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

- 1. Raise rear of vehicle by frame and securely support vehicle as well as lower control arm.
- 2. Remove OE toe cam per manufacturer's procedure.
- Pre-assemble SPC cam bolt by placing one cam washer onto bolt.
- Install SPC 72285 cam bolt through control arm. Place second cam washer on bolt and install lock nut.
- Tighten lock nut lightly, so cams are allowed to rotate. Verify cam washers reside in recess of brackets.

NOTE: Tightening fasteners with the vehicle in raised position may cause premature bushing wear due to preloading the bushing.

- 6. Lower vehicle.
- 7. Adjust toe by rotating head of SPC cam bolt.
- Once desired alignment spec is achieved, tighten nut to 95 ft-lb (129 Nm) while holding bolt head in place to preserve alignment settings.
- 9. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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